

Crimper **Hose** **Coupling** **Crimp Instructions** **CHART NUMBER** **84** **REV 01**

K20 **122** **4200** **One-piece** Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +0.1mm/- 0.2mm or + 0.004/-0.008 inches.

Hose	Ferrule	Fitting Insertion Length	Die	Crimp Position	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
122-04	4200	23	.650	Flush	Full	17.8	0.701	35	_____
122-06	4200	25	.650	Flush	Full	22.0	0.866	26	_____
122-08	4200	27	.950	Hit Twice	Full	25.5	1.004	33	_____