

**1.** Wrap hose with tape at cut-off so that braid does not flare and cut hose square.



**2.** Remove tape from hose end and slide ferrule over hose until tube butts up against shoulder inside socket.



**3.** Push insert into ferrule, making sure that tube does not get snagged by insert.



**4.** Check that insert butts against ferrule.



**5.** Position the fitting in the crimper so that it will crimp the full length of the ferrule, without damaging the hex or thread, and crimp to the correct dimension



**6.** Verify the crimp dimensions by measuring at the midpoint of the crimp.

